



## POWDER COATING COLOURS

### STANDARD RAL COLOURS

RAL 9016 *^	RAL 9007 *	RAL 9006 *	RAL 9005 *	RAL 8016 *	RAL 7044 *^
RAL7034 *	RAL 7024 *	RAL 7021 *^	RAL 7016 *^	RAL 7012 ^	RAL 6019 ^
RAL 6012 *	RAL 6009 *	RAL 6005 *^	RAL 6000 *^	RAL 5024 ^	RAL 5013 *
RAL 5011 *	RAL 3022 ^	RAL 3020 *	RAL 3005 *	RAL 1023 *	RAL 1002 *^

### SABLE / TEXTURED COLOURS

SØLVGRÅ *	100 * BROWN BLACK	200 * BLACK	2525 * MARS	RAL 7021P *
Light grey metallic texture	Brown black texture	Black texture	Mars texture	Grafital (Grey with pearl)

### FINISH STYLES;

\* = Gloss 30 (MAT)  
^ = Sahara

The above colours should be considered only as illustrative examples



## POWDER COATING

### Properties

The powder coating not only gives the product a nice colour, it also makes it easy to maintain and resistant to wind and weather. Our powder-coated parts are made of aluminium, cast iron, stainless steel or hot-dip galvanised steel. Therefore, the powder coating acts as an additional protection of a surface that is already very durable with minimal maintenance. The sun's UV rays will cause a bleaching of the colour. Chemical influences that pose a risk to powder-coated surfaces include road salt, urea, sea air, industrial air, snow and ice. Therefore, regular cleaning is necessary. The powder coating can also be damaged by collisions, blows and the like. Regular inspection of damage can prevent peeling and extend the life of the product.

### Operation and maintenance

#### Cleaning

- Wash powder coated parts with a cloth or soft brush
- If necessary, use a PH-neutral cleaning solution without abrasion and without solvents
- After washing, wipe the product with a cloth to avoid stains
- Cleaning should be done every 3-12 months depending on the environment and surroundings

#### Damage

Repair of damage will be visible, however, with a more uniform appearance than without repair.

- Sand carefully (without damaging any zinc coating on hot-dip galvanised items)
- Remove sawdust and shavings
- Paint with repair paint, for example car paint in the same RAL colour

#### Graffiti

- **Remove graffiti with cleaned petroleum or turpentine**
- **Then give the surface a wax treatment**

#### End of Life Guide

- Ask your local waste management authority or disposal service for correct recycling or disposal of powder coated items